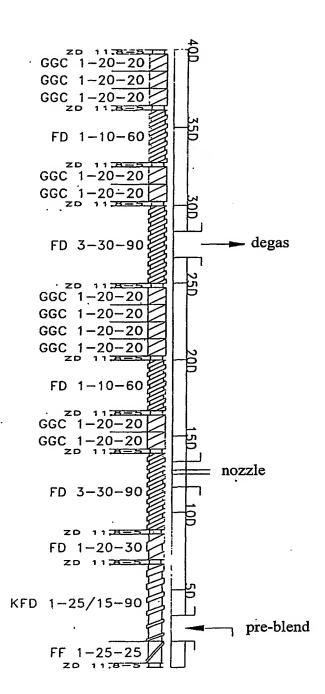
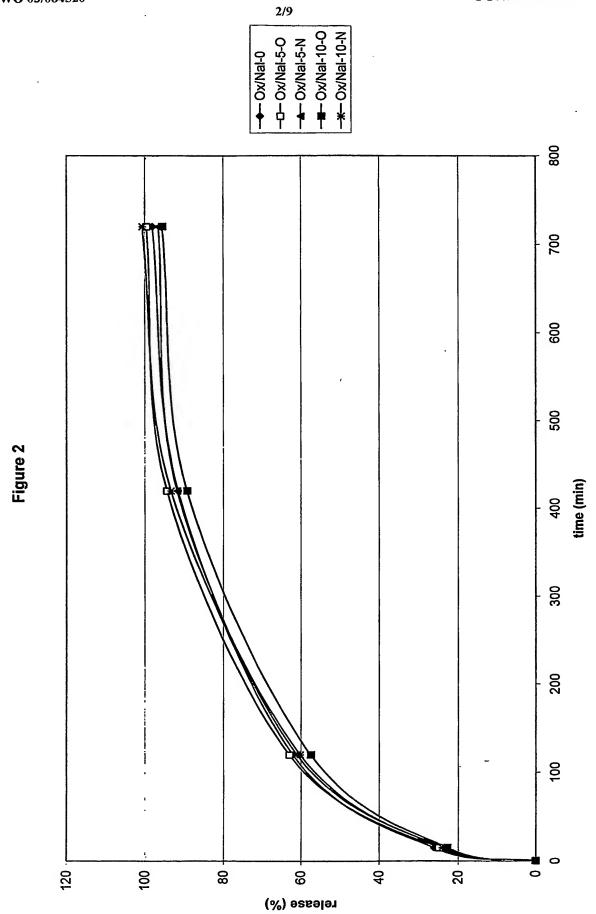
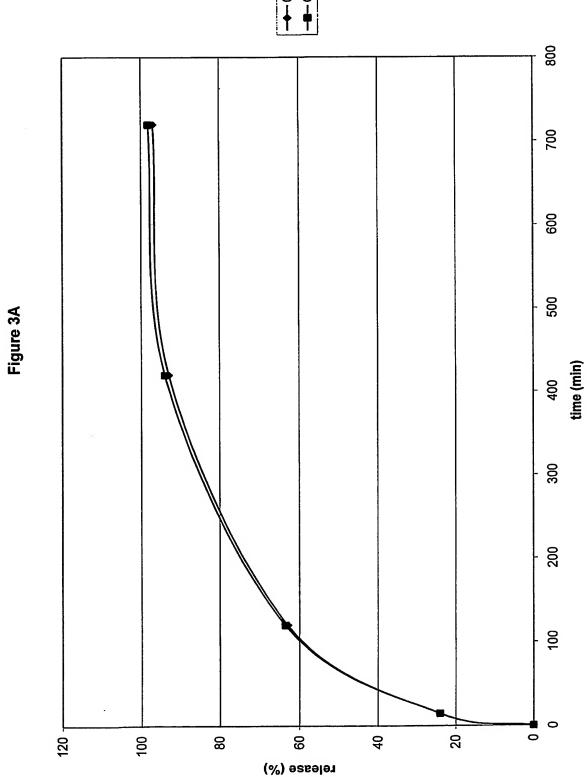
Figure 1

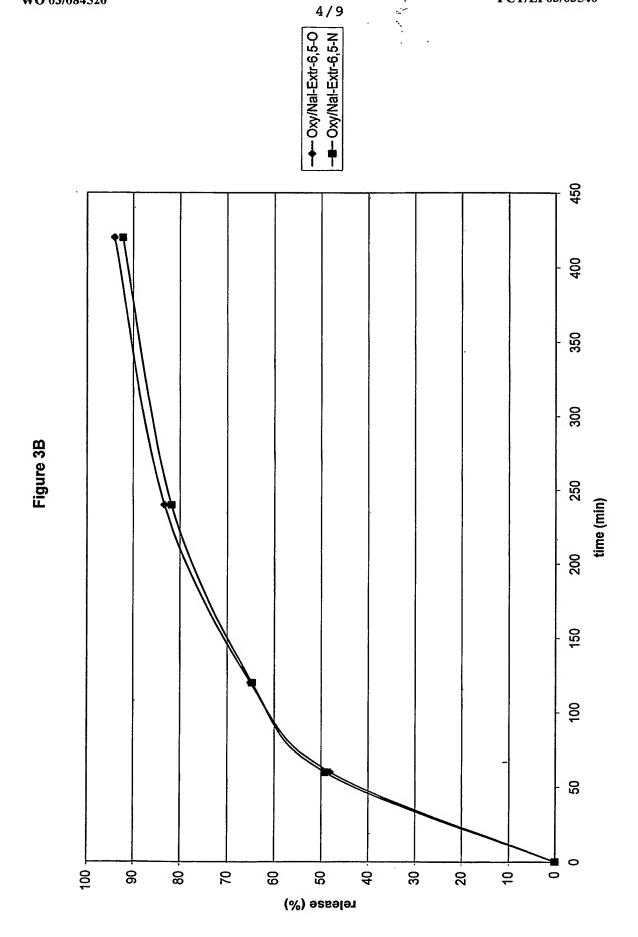


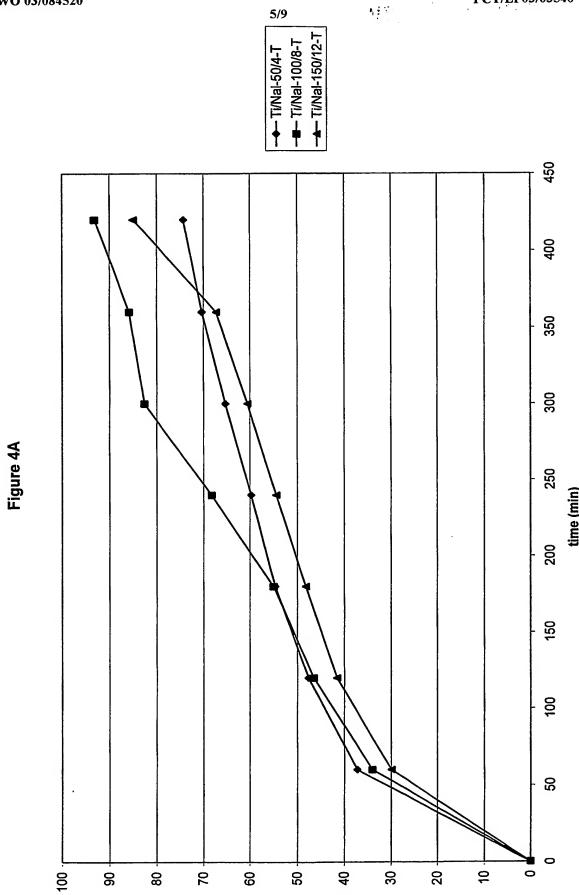












release tilidine (%)

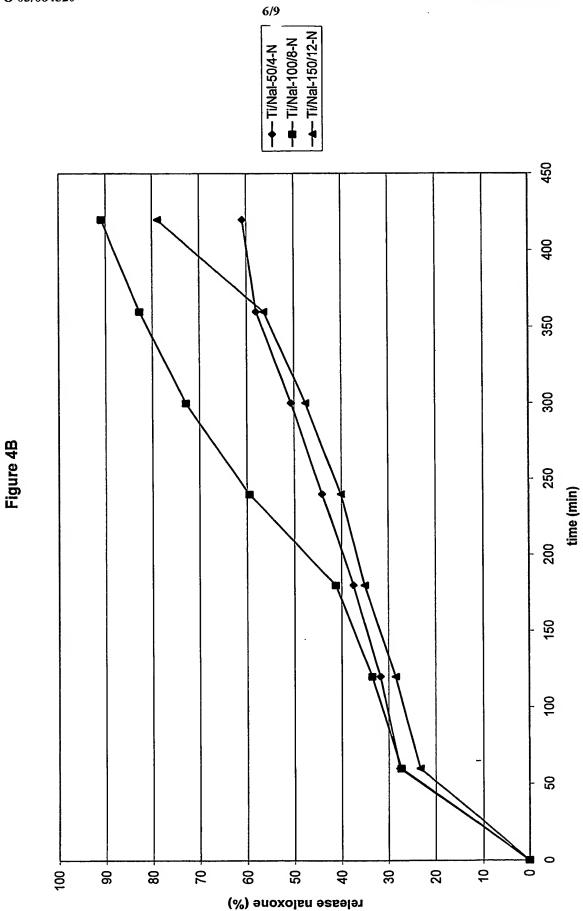


Figure 5A: Surface of the Ox/Nal-10 tablet at 25x magnification. The voltage was 10 kV. The bar length corresponds to 2 mm.

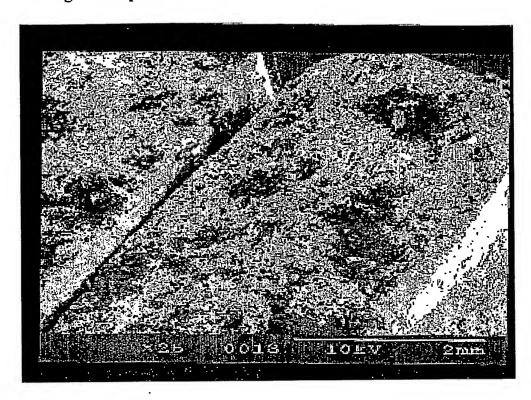


Figure 5B: Surface of the Ox/Nal-10 tablet at 200x magnification. The voltage was 10 kV. The bar length corresponds to 200  $\mu m$ .

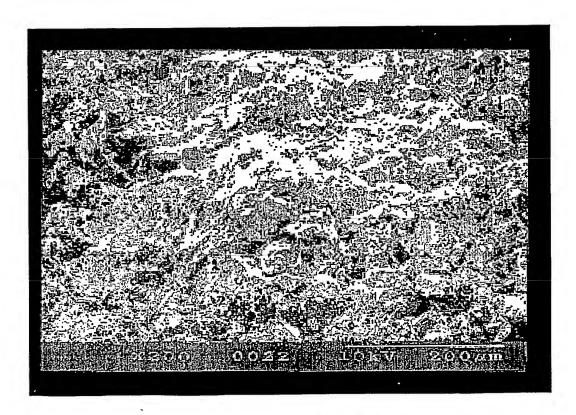


Figure 6A: Surface of the Oxy/Nal-Extr tablet at 40x magnification. The voltage was 10 kV. The bar length corresponds to 700  $\mu m$ .

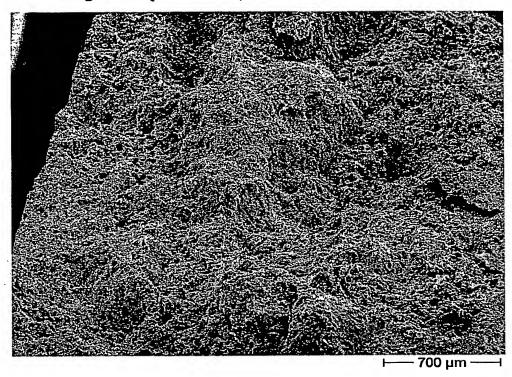
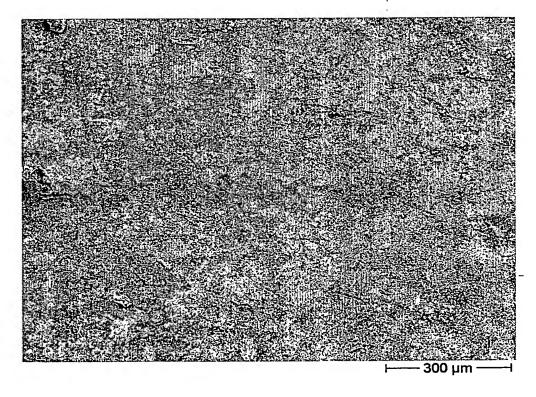
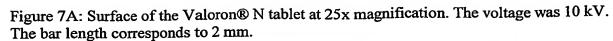


Figure 6B: Surface of the Oxy/Nal-Extr tablet at 100x magnification. The voltage was 10 kV. The bar length corresponds to 300  $\mu m$ .





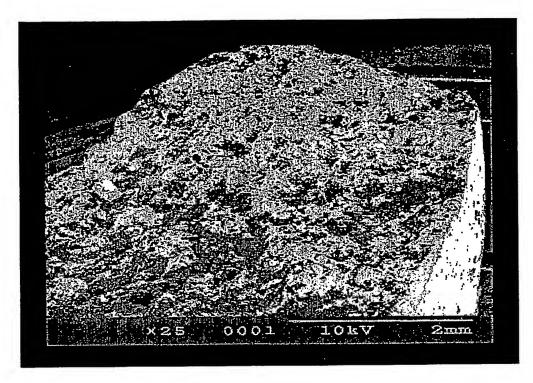


Figure 7B: Surface of the Valoron® N tablet at 100x magnification. The magnification shows a crystal of tilidine (down left). The voltage was 10 kV. The bar length corresponds to  $500 \text{ }\mu\text{m}$ .

